

ROUGH COUNTRY

SUSPENSION SYSTEMS®

FORD 2021-22 Bronco Rear Receiver Hitch

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

Kit Contents:

Rear Receiver Hitch x1

Tools Needed:

3/4" (19mm) Socket/Wrench

13/16" (21mm) Socket/Wrench

Hardware Included:

1/2" x 4.5" Bolts x2

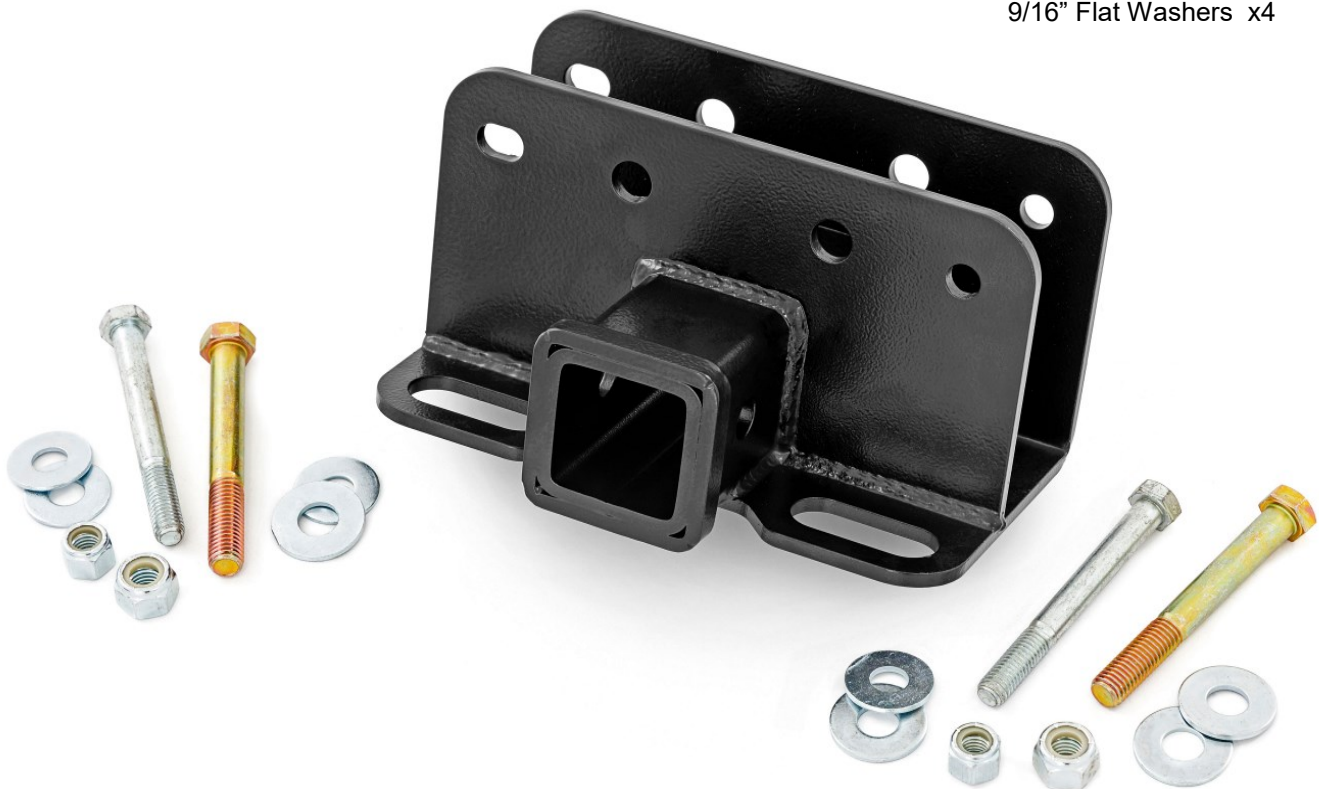
1/2" Lock Nuts x2

1/2" Flat Washers x4

9/16" x 4.5" Bolts x2

9/16" Lock Nuts x2

9/16" Flat Washers x4



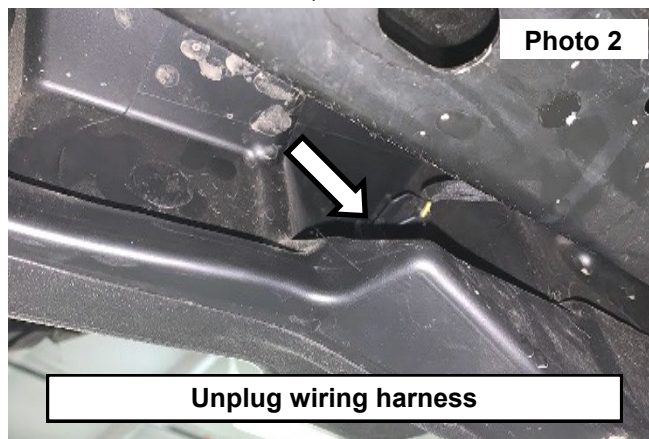
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

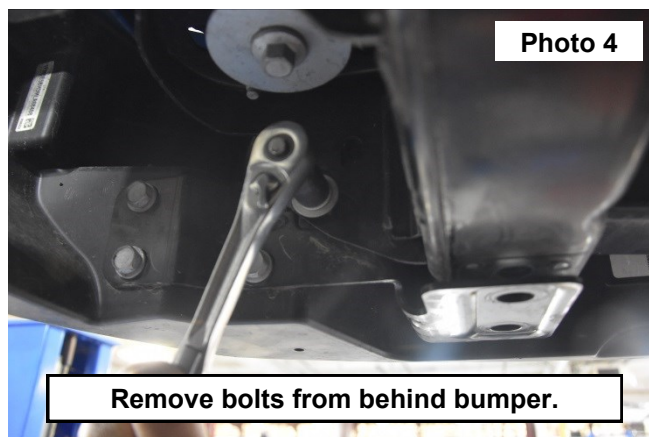
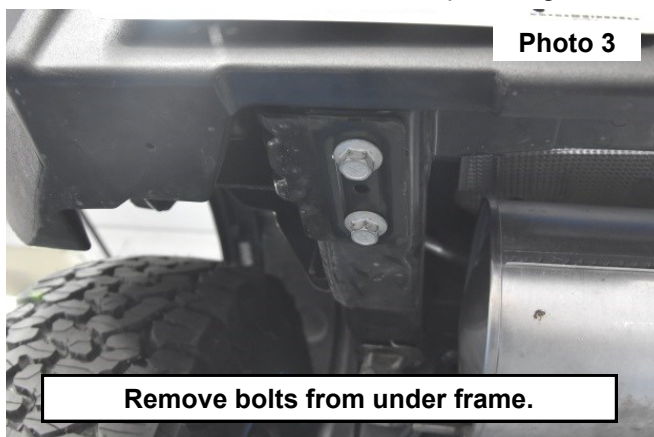


INSTALLATION INSTRUCTIONS

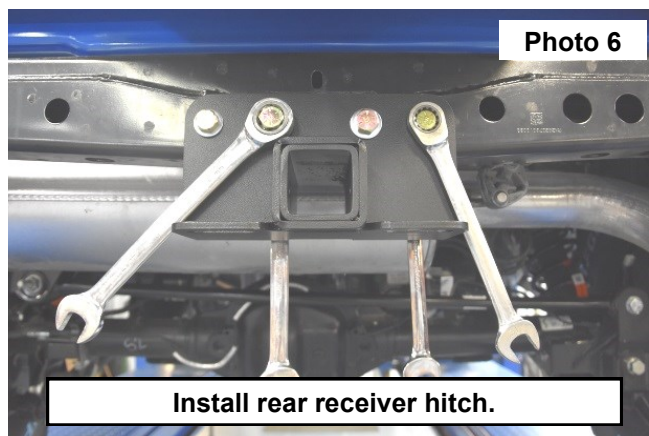
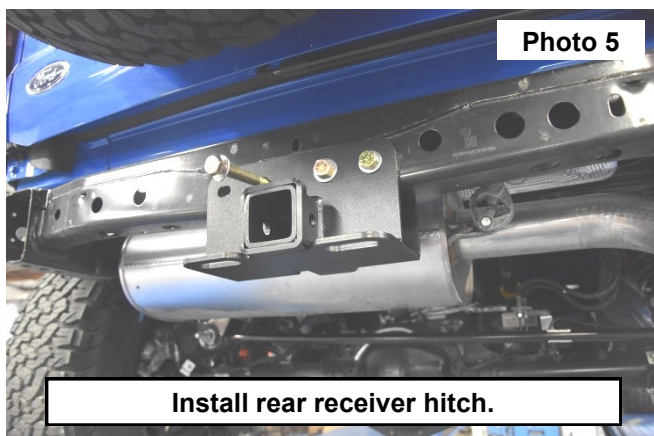
1. Unplug the wiring harnesses on the rear bumper (1 in the center and 1 on the Dr side). See **Photo 1** and **Photo 2**.



2. Remove bolts from under the frame using an 18mm socket/wrench. See **Photo 3**.
NOTE: Some packages will have a toe hook with a push pin on one or both sides that need to be removed.
3. Remove bolts from behind the bumper using 13mm socket/wrench. See **Photo 4**.



4. Install the rear receiver hitch using the 1/2" hardware on the outside and 9/16" hardware on the inside. Tighten using two 3/4" (19mm) and two 13/16" (21mm) socket/wrenches. See **Photo 5** and **Photo 6**.



5. Reinstall bumper in reverse order of tear down.
6. Reconnect wiring harnesses.

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